



MESIN PENGGULUNG BENANG ke BEAM Mesin Warping

Model 215C

Main Technological Parameters

(1) (Warping speed)	0-600m/min
(2) (Beaming speed)	0-100m/min
(3) (Braking distance)	< 3m
(5) (Stripe traverse speed)	0.001~999.9(mm/r)
(6) (Cone angle)	9°
(7) (Deviation of stripe traverse)	±0.01mm

Configuration and properties :

A、(warper)

(1) (frame)	(welded with steely swage)
(2)(drum)	(steely, self-made)
cyl. dia.	1026mm
cyl. Length	2900mm (effective width:2800mm)
cone	9° (1 : 6.3)
cone length	1010mm (full ϕ 800 beam)
dia. jump	≤ 0.10mm
balance standard	accord GB9239 standard 6.3
(3)(drum transmission)	
motor	7.5Kw unsynchronous motor,home-made
(converter)	ABB (switzerland)
(speed)	0~600m/min

(4)(warping table traverse)

transmission style	synchronous belt wheel and screw
Motor	AC servo1.5kw (MITISUBISHI)
drive	AC servo driver1.5kw(MITISUBISHI)
stripe speed	0.001~9.999mm/r
stripe precision	±0.01mm
stripe/start-point alignment	auto
(5)warping-table backward/forward	self-motor drive screw making equal distance reel
Motor	3-pole stepping motor
Driver	3-pole stepping motor driver
(6)drum brake	4 sets of clamp-brake
brake media	specialized brake liquid
Power	gas-liquid accretion equipment
brake distance	≤3m (500m/min)
(7)Display	10.4" touch-screen
(8)Function set	stripe-length、 hatch-length、 stripe-number、 speed displacement、 stripe-width equal-distance reel etc.
(9)info-display	manual、 maintenance、 alarm-clew、 trouble-clew
(10)Pneumatics	pneumatic valve(brake valve Festo, others Airtac)
(11)Button	Schneider GERMAN
(12)length system	Coder (Japan Omron)

Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!