

X-36BA KNEE TYPE MILLING MACHINE



Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

X36BA此款机床是在X36B基础上增加工作台回转45°角，可以实现异形件的加工。

X36BA milling machine is based on the X36B, installation of rotary table 45 degrees, can be achieved shaped pieces of processing.

机身及升降台为方形导轨，刚性强，稳定性好，三轴硬化处理铣头有插槽，左右90°，工作台回转45°，三轴自动进给。
Rectangular guideways on bed and Z axis high stability and rigidity Hardened on X,Y,Z axes
Swivel head 90° left and right rotary table 45° Automatic feeds on X,Y,Z axes

主要技术参数	Specifications	X36BA
铣削立轴内锥孔	Milling vertical shaft inner cone hole	ISO40
主轴中心至铣床导轨距离	Difference from spindle axis to guideway (mm)	345
插削最大行程	Slotting maximum traveling range (mm)	105
插刀最大宽度	Inserts works as extreme breadth	16
插削冲程次数 (次/分钟)	Slotting stroke number of times (/minute)	≤80
冲程次数及变换级数	Stroke number of times and transformation progression	with variable speed and milling horizontal axis series are the same
铣床卧轴转向	Horizontal axis turning	positive rotation
刀架回转角度	Tool rest rotation angle (°)	±90
插刀刀杆中心至铣床导轨距离	Slotting tool cutter bar center to milling machine guide rail distance	525
安装尺寸	与铣床主轴连接锥度	ISO50
	铣床垂直导轨角度	55° dovetailed way, rectangular guideway
	铣床垂直导轨宽度	260、280、300、320、360
卧轴中心高度	Horizontal axis center altitude	0-480
工作台尺寸	Table size (mm)	360×1500
工作台行程	Table travel (mm)	900×250
外型尺寸	Overall dimensions (mm)	2300×2000×2000
主电机	Main motor power (KW)	4
进给电机	Feeding motor (KW)	1.5
走刀速度	Feeding speed	30、55、100 190、350、630 2000
主轴转速	Spindle speed range	60-1800
卧轴孔	Horizontal axis hole	ISO50