



B635A Shaping Machine

Feature:

This machine is designed for shaping and formed surfaces, it used for shaping surfaces, T-slots and dovetail slots, etc, on narrow and long workpieces, the machine will obtain much higher production, with the equipment of a special vice of a dividing head, the machine can be used for processing the end surfaces and slots with equal distance on cylindrical or rectangular workpieces.

Standar accessories:

Branches, oil gun, foundation bolts.

Optional accessories:

8" Machine vise, shaping blades, square sliding parts, dividing head, rotary table.



Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

Model No		Unit	B635A
Max. Shaping Length		mm	350
Max. Distance from Lower edge of Ram to Table		mm	330
Max. Travel of Table	mm		400
	mm		270
Max. Length between Cutter and Front bed end		mm	500
Max. Ram Travel		mm	170
Max. Swivel angle of table	Without Vice		$\pm 90^\circ$
	With Vice		$\pm 55^\circ$
Max. Vertical travel of tool head		mm	110
Frequency of ram stokes		Times / min	32.50.80.125
Pawl Riding over 1 Ratchet tooth	Horizontal	mm	0.21
	Vertical	mm	0.18
Pawl Riding over 4 Ratchet tooth	Horizontal	mm	0.84
	Vertical	mm	0.72
Motor		kW	1.5 kW 1400 r/min
Vice Measurements (Width $\times$ Depth $\times$ Max. Opening)		mm	180 $\times$ 55 $\times$ 150
Overall Dimensions (L $\times$ W $\times$ H)		mm	1390 $\times$ 860 $\times$ 1455
Packing Size (L $\times$ W $\times$ H)		mm	1580 $\times$ 980 $\times$ 1380
N.W./G.W.:		Kg	1000 $\times$ 1200