



S 威德精工 必有所得  
Stay with world, Grow with world

► JH21

系列开式固定台压力机  
Series C-frame fixed bolster press



#### >>> 标准配置

1. 沃得高性能湿式离合器
2. 液压过载保护装置
3. 电动黄油润滑装置
4. 手动稀油润滑装置
5. 滑块及上模平衡装置
6. 误送检知接口
7. 触摸屏
8. 电子式曲轴角度指示器
9. 凸轮控制器
10. 电动滑块调整装置 (JH21-60-400)
11. 可编程控制器
12. 滑块上部脱料装置
13. 空气源快速接头
14. 防震垫
15. 工作灯
16. 空气吹料
17. 二度落
18. 预调计数器 (触摸屏显示)

#### >>> Standard Equipments

1. Wet clutch (World)
2. Hydraulic overload protecting pump
3. Auto lubrication system
4. Manual lubrication system
5. Balance cylinders for slide and upper die
6. Joint for miss-leading
7. Touch screen
8. Electronic crankshaft angle indicator
9. Cam controller
10. Die height adjusted motor (JH21-60-400)
11. PLC: Programmable logical controller
12. Knock out device
13. Air source quick connector
14. Absorbing pads
15. Working lamp
16. Air blowing
17. Second degree drop
18. Preset counter

#### >>> 选用配置

1. 干式离合制动器
  2. 气压式模垫装置
  3. 光电式安全装置
  4. 快速换模装置
  5. 脚踏开关
  6. 自动送料输出轴
  7. 调速电机、变频调速
- (用户选用, 应在合同中注明)

#### >>> Optional Equipments

1. Dry clutch
2. Pneumatic die cushion apparatus
3. Light curtain
4. Die quick change device
5. Foot pedal
6. Automatic feeding the output shaft
7. Speed motor, frequency control



#### 秀外慧中, 智者风范。

持重端庄的外形结构, 细腻考究的油漆工艺, 颇具匠心的制造技术, 业界顶级的精品配置, 久经考验的内在品质, 精益求精的开放心态, 尽显沃得精机JH21系列压力机的智者风范。

有智者, 成大志。

| 技术参数Specifications                |            | 单位Unit            | JH21-25 |        | JH21-45 |       | JH21-60 |       |
|-----------------------------------|------------|-------------------|---------|--------|---------|-------|---------|-------|
| 形式Type                            |            |                   | S       | H      | H       | S     | H       | S     |
| 滑块公称力Nominal                      |            | KN                | 250     |        | 450     |       | 600     |       |
| 公称行程Nominal Stroke                |            | mm                | 3       | 3      | 4       | 4     | 4       | 4     |
| 滑块行程Slide Stroke                  |            | mm                | 80      | 50     | 70      | 120   | 80      | 140   |
| 行程次数                              | 固定Fixed    | min <sup>-1</sup> | 100     | 125    | 95      | 80    | 90      | 70    |
| Slide Strokes Per Minute          | 可变Variable | min <sup>-1</sup> | 60-120  | 75-150 | 65-120  | 50-95 | 60-115  | 45-65 |
| 最大装模高度Maximum Die Set Height      |            | mm                | 250     | 265    | 295     | 270   | 330     | 300   |
| 装模高度调节量Die Height Adjustment      |            | mm                | 50      |        | 60      |       | 70      |       |
| 滑块中心至机身距离Throat Depth             |            | mm                | 210     |        | 225     |       | 270     |       |
| 立柱距离Distance Between Uprights     |            | mm                | 450     |        | 515     |       | 560     |       |
| 滑块底面尺寸                            | 左右L x R    | mm                | 360     |        | 410     |       | 480     |       |
| Slide Bottom Size                 | 前后F x B    | mm                | 250     |        | 340     |       | 400     |       |
| 模柄孔尺寸                             | 直径Dia      | mm                | 40      |        | 50      |       | 50      |       |
| Shank Hole Size                   | 深度Depth    | mm                | 65      |        | 60      |       | 70      |       |
| 工作台面尺寸                            | 左右L x R    | mm                | 720     |        | 825     |       | 930     |       |
| Booster Size                      | 前后F x B    | mm                | 400     |        | 440     |       | 520     |       |
| 落料孔直径Blanking Hole Diameter       |            | mm                | 150     |        | 150     |       | 150     |       |
| 工作台厚度Booster Thickness            |            | mm                | 80      |        | 110     |       | 130     |       |
| 工作台面距离Booster Surface Height      |            | mm                | 780     |        | 800     |       | 900     |       |
| 外形尺寸                              | 前后F x B    | mm                | 1500    |        | 1585    |       | 1540    |       |
| Overall Dimensions                | 左右L x R    | mm                | 945     |        | 1075    |       | 1200    |       |
|                                   | 高H         | mm                | 2120    |        | 2390    |       | 2570    |       |
| 地脚螺栓距离                            | 前后F x B    | mm                | 980     |        | 1075    |       | 1100    |       |
| Distance Between Foundation Bolts | 左右L x R    | mm                | 690     |        | 760     |       | 840     |       |
| 电动机Motor                          | 功率Power    | Kw                | 3       |        | 5.5     |       | 5.5     |       |
| 重量Weight (Approximate)            |            | Kg                | 2450    |        | 3550    |       | 5150    |       |
| 压机气压Press Pressure                |            | Mpa               |         |        | 0.5     |       |         |       |

| JH21-80 |       | JH21-100 |       | JH21-125 |       | JH21-160 |       | JH21-200 |       | JH21-250 |       | JH21-315 |       | JH21-400 |       |
|---------|-------|----------|-------|----------|-------|----------|-------|----------|-------|----------|-------|----------|-------|----------|-------|
| H       | S     | H        | S     | H        | S     | H        | S     | H        | S     | H        | S     | H        | S     | H        | S     |
| 800     |       | 1000     |       | 1250     |       | 1600     |       | 2000     |       | 2500     |       | 3150     |       | 4000     |       |
| 5       | 5     | 5        | 5     | 6        | 6     | 6        | 6     | 6        | 6     | 6.5      | 6.5   | 7        | 7     | 8        | 8     |
| 100     | 160   | 100      | 160   | 110      | 180   | 130      | 200   | 150      | 220   | 160      | 220   | 160      | 220   | 180      | 250   |
| 80      | 60    | 80       | 55    | 70       | 50    | 60       | 45    | 50       | 45    | 45       | 30    | 45       | 30    | 40       | 30    |
| 55-100  | 40-75 | 55-100   | 35-65 | 50-90    | 35-65 | 35-70    | 30-55 | 35-65    | 30-55 | 30-55    | 20-35 | 30-55    | 20-35 | 30-50    | 20-35 |
| 350     | 320   | 365      | 335   | 385      | 350   | 435      | 400   | 485      | 450   | 530      | 500   | 530      | 500   | 585      | 550   |
| 80      |       | 90       |       | 90       |       | 100      |       | 110      |       | 120      |       | 120      |       | 120      |       |
| 310     |       | 330      |       | 350      |       | 400      |       | 430      |       | 450      |       | 450      |       | 490      |       |
| 610     |       | 670      |       | 670      |       | 736      |       | 910      |       | 980      |       | 980      |       | 1050     |       |
| 540     |       | 620      |       | 620      |       | 700      |       | 880      |       | 950      |       | 950      |       | 1020     |       |
| 460     |       | 520      |       | 520      |       | 580      |       | 650      |       | 700      |       | 700      |       | 750      |       |
| 50      |       | 70       |       | 70       |       | 70       |       | 70       |       | 70       |       | 70       |       | 70       |       |
| 65      |       | 90       |       | 90       |       | 100      |       | 100      |       | 130      |       | 130      |       | 130      |       |
| 950     |       | 1060     |       | 1100     |       | 1175     |       | 1300     |       | 1500     |       | 1540     |       | 1700     |       |
| 600     |       | 640      |       | 680      |       | 760      |       | 840      |       | 880      |       | 880      |       | 950      |       |
| 180     |       | 180      |       | 200      |       | 220      |       | 240      |       | 260      |       | 260      |       | 280      |       |
| 140     |       | 145      |       | 155      |       | 165      |       | 180      |       | 190      |       | 190      |       | 210      |       |
| 900     |       | 900      |       | 900      |       | 900      |       | 1000     |       | 1000     |       | 1000     |       | 1100     |       |
| 1765    |       | 2000     |       | 2040     |       | 2305     |       | 2600     |       | 2660     |       | 2720     |       | 2850     |       |
| 1200    |       | 1300     |       | 1320     |       | 1420     |       | 1540     |       | 1640     |       | 1680     |       | 1750     |       |
| 2725    |       | 3010     |       | 3035     |       | 3215     |       | 3800     |       | 3850     |       | 3850     |       | 4140     |       |
| 1210    |       | 1365     |       | 1430     |       | 1665     |       | 2020     |       | 2100     |       | 2140     |       | 2185     |       |
| 920     |       | 1020     |       | 1040     |       | 1140     |       | 1360     |       | 1460     |       | 1500     |       | 1570     |       |
| 7.5     |       | 7.5      |       | 11       |       | 15       |       | 18.5     |       | 22       |       | 30       |       | 37       |       |
| 6450    |       | 8650     |       | 9550     |       | 13600    |       | 19200    |       | 23200    |       | 26600    |       | 29500    |       |
| 0.5     |       |          |       |          |       |          |       |          |       |          |       |          |       |          |       |

(可根据用户要求定制产品) 本样本内容如有变更, 恕不另行通知。The contents are subject to change without prior notice.

PT. Valtekindo Global Intertek

