



型号 Model		CA6140	CA6240	CA6150	CA6250	CA6161	CA6261	CA6166	CA6266	CA6180	CA6280
技术参数 Specifications		CA6140B	CA6240B	CA6150B	CA6250B	CA6161B	CA6261B	CA6166B	CA6266B	CA6180B	CA6280B
		CA6140C	CA6240C	CA6150C	CA6250C	CA6161C	CA6261C	CA6166C	CA6266C	CA6180C	CA6280C
床身上最大工件直径Max. swing over bed		400mm		500mm		610mm		660mm		800mm	
刀架上最大工件直径Max. swing over carriage		210mm		300mm		370mm		400mm		540mm	
马鞍槽最大工件直径Max. swing in gap		—	630mm	—	720mm	—	830mm	—	880mm	—	1020mm
马鞍槽有效长度 Effective gap length		—	210mm	—	210mm	—	210mm	—	210mm	—	210mm
最大工件长度Max. length of work piece		750/1000/1500/2000/3000mm									
床身宽度Width of bed		400mm									
刀杆截面Section of turning too		25×25mm									
主轴 Spindle	主轴转速范围 Spindle speeds	11-1400rpm(24 steps)									
	主轴内孔Hole through spindle	52mm、(80mm)、[104mm]									
	主轴孔锥度 Spindle taper	莫氏NO.6(MT6)(Φ90 1:20)[Φ 113:20]									
进给 Feed	进给数量 No. of feeds	64种(kinds) (for each)									
	公制螺纹Range of metric threads(kinds)	(1-192mm)44种 (44 kinds)									
	英制螺纹Range of inch threads(kinds)	(1-24tpi)21种 (21 kinds)									
	模数螺纹Range of module threads(kinds)	0.25-48(模数39种) (Module 39 kinds)									
	径节螺纹Range of diametric pitch threads(kinds)	1-96DP (37种)(37kinds)									
尾座 Tailstock	尾座主轴最大行程Max. tailstock spindle travel	150mm									
	尾座主轴直径 Tailstock spindle diameter	75mm									
	尾座主轴孔锥度 Taper of tailstock spindle center hole	莫氏NO.5 (MT5)									
主电机 Main motor		7.5KW(10HP)									
包装尺寸 Packing dimensions (L*W*H mm)	Overall dimensions for 750mm	2440×1150×1700		2440×1150×1700		2440×1190×1800		2440×1150×1900		2440×1150×1950	
	Overall dimensions for 1000mm	2650×1150×1700		2650×1150×1700		2650×1190×1800		2650×1150×1900		2650×1150×1950	
	Overall dimensions for 1500mm	3150×1150×1700		3150×1150×1700		3150×1190×1800		3150×1150×1900		3150×1150×1950	
	Overall dimensions for 2000mm	3610×1150×1700		3610×1150×1700		3610×1190×1800		3650×1150×1900		3650×1150×1950	
	Overall dimensions for 3000mm	4610×1150×1700		4610×1150×1700		4610×1190×1800		4650×1150×1900		4650×1150×1950	
重量 Weight(kg)	Length	毛重 G.W. 净重 G.W.		毛重 G.W. 净重 G.W.		毛重 G.W. 净重 G.W.		毛重 G.W. 净重 G.W.		毛重 G.W. 净重 G.W.	
	Overall dimensions for 750	2700 2000		2700 2000		2860 2260		2900 2300		3000 2400	
	Overall dimensions for 1000	2800 2100		2800 2100		3050 2450		3060 2460		3200 2600	
	Overall dimensions for 1500	3050 2250		3050 2250		3240 2640		3250 2650		3400 2800	
	Overall dimensions for 2000	3300 2600		3300 2600		3480 2880		3480 2880		3500 3000	
	Overall dimensions for 3000	4000 3450		4100 3450		4287 3687		4300 3700		4500 3900	