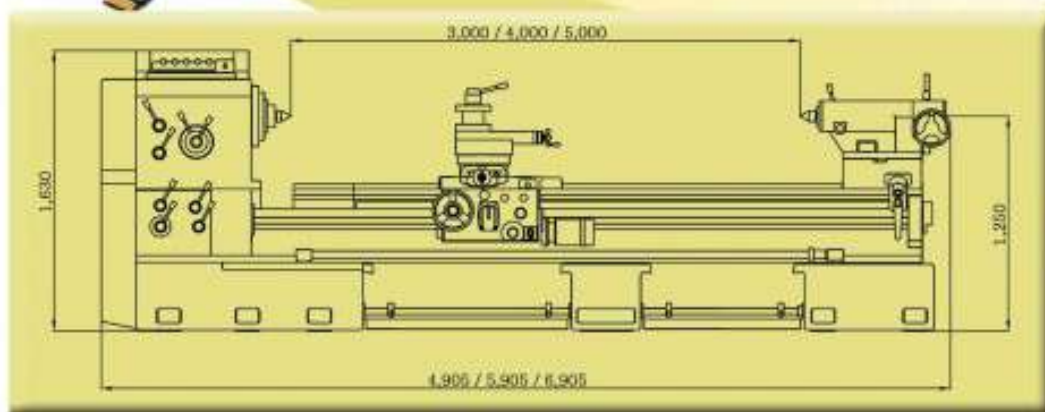




Items			unit	NARA 850 SERIES		
				NARA 8530	NARA 8540	NARA 8550
CAPACITY	베드상스윙	Swing over bed	mm	ø 850		
	왕물대상스윙	Swing over carriage	mm	ø 560		
	결상 스윙	Swing over gap	mm	ø 1,200		
	양센터 거리	Distance between center	mm	3,000	4,000	5,000
SPINDLE	주축단 형식	Spindle nose	ASA	A1-11		
	주축내경테이퍼	Spindle taper	ANSI	# 7		
	주축 관통경	Spindle bore	mm	ø 120		
	센터의테이퍼	Spindle center taper	M.T	# 6		
	주축속도변환수	Spindle speeds	STEPS	12		
	주축속도 범위	Spindle speed range	rpm	15~750 (OPTION : low: 10~500, high: 20~1,000)		
CARRIAGE	자동이송변환수	Number of feed changes	Kinds	ordinary : 40 kinds, double : 40kinds		
	가로이송 범위	Longitudial feeds(ordinary)	mm/rev	0.04 ~ 1.26		
	가로이송(2배)	Longitudial feeds(double)	mm/rev	0.08 ~ 2.50		
	세로이송 범위	Cross feeds(ordinary)	mm/rev	0.02 ~ 0.63		
	세로이송(2배)	Cross feeds(double)	mm/rev	0.04 ~ 1.25		
	바이트홀더크리	Tool size	mm	45*45		
	공구대이동거리	Max. traverse of tool slide	mm	200		
	크로스이동거리	Max. traverse of upper slide	mm	475		
THREAD	리드스크류	Lead screw(dia.*pitch)	mm	ø 50×P=12		
	미터나사	Metric threading	mm/pitch	1 ~ 28		
	인치나사	Inch threading	T.P.I	28 ~ 1		
	디피나사	DP threading	D.P	56 ~ 2		
	모듈나사	Module threading	M	0.5 ~ 14		
TAIL STOCK	스핀들지름	Quill daameter	mm	ø 120		
	실업대 테이퍼	Spindle taper	MT	# 6		
	스핀들이동거리	Max. Quill tavel	mm	200		
BED	베드길이	Length	mm	4,540	5,540	6,540
	베드폭	Width	mm	550		
MOTOR	주축모터	Main motor	Kw(Hp)	4P , 15(20)		
	질식유모터	Lubrication pump motor		100		
SPACE WEIGHT	설치면적	Length × Width	mm	4,905x1,520	5,905x1,520	6,905x1,520
	기계높이	Height	mm	1,630		
	기계중량	Machine weight NET.	Kg	5,900	6,400	7,000

Specifications & machine design are subject to change without notice for further improvement

Standard accessories

- 4 jaw independent chuck 24"
- Change gear
- Center sleeve(#7)
- Center (# 6)
- Installation kit
- Tool box
- Work light
- Tail stock reduction
- Gap bed
- Coolant system
- Rapid feed device for carriage

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

Optional accessories

- Face plate
- 4 jaw independent chuck (18", 20", 24", 32")
- 3 jaw scroll chuck 14"
- Taper turning attachment
- Long carriage stopper
- Follow rest
- Steady rest
- Digital scale
- Rear tool post
- Multi screw cutting device
- Live center(# 6)