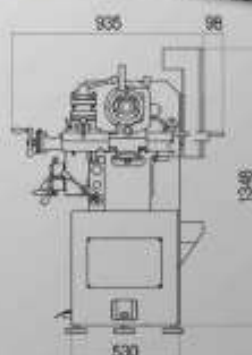
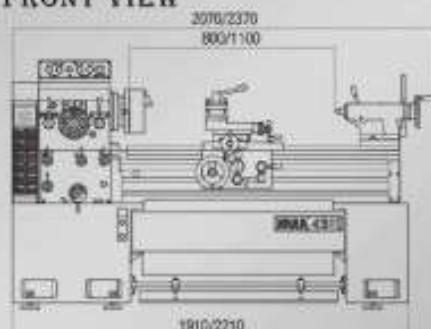


NARA 430 SERIES



FRONT VIEW



SPECIFICATIONS

DESCRIPTION		Unit	NARA 430 series	
			4308	4311
Swing	over bed	mm	Ø 430	
	over cross slide	mm	Ø 240	
	over gap	mm	*	
Distance between center		mm	800	1100
Spindle	spindle nose		ASA A1 - 6	
	spindle bore	mm	Ø 60	
	Taper of hole	M.T	6	
	Taper of center	M.T	4	
	No. of spindle speeds	step	8	
	Range of spindle speeds	r.p.m	60-1500	
Carriage & Feed	No. of feed changes	step	32	
	Range of cross feeds	mm/rev	0.019 - 0.271	
	Range of longitudinal feeds	mm/rev	0.039 - 0.541	
	Max. travel of cross slide	mm	245	
	Travel of compound rest	mm	135	
	Tool size	mm	20 * 20	
Thread	Lead screw	mm	Ø 32 * P6	
	Inch	T.P.I	4 - 56	
	Metric	mm	0.5-7	
	D.P	D.P	4 - 56	
	Moudle	M	0.5 - 7	
Tail stock	Max. quill travel	mm	165	
	spindle taper	M.T	4	
Bed	Width	mm	300	
	Length	mm	1700	2000
Motor	Main	kW	3.7	
	coolant	W	100	
Floor Space	Width * Length	mm	1050 * 2070	1050 * 2370
	Height	mm	1350	
Machine weight		Kgs	1850	1950

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

Standard accessories

- 3 jaw scroll chuck (9")
- Center & sleeve (No.4/6)
- Carbide tipped center (MT4)
- Change gear
- Steady rest (Ø160mm : metal)
- Follow rest
- Coolant equipment
- Work light
- Long carriage stopper
- Installation kit with box

Optional accessories

- 3 jaw scroll chuck (7", 10")
- 4 jaw independent chuck (8", 10")
- Live center (MT4)
- Steady rest (Ø160mm ROLLER)
- Face plate (Ø430mm)
- Micro stopper for Carriage
- Digital scale (2, 3 Axis)
- Tapper cutting attachment
- Tail stock reduction (2-speeds)
- Splash guard (Rear side)