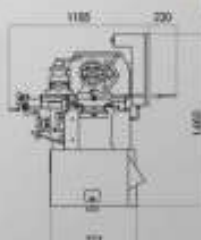


NARA 600 Series 2



FRONT VIEW



Note :

Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!

SPECIFICATIONS

DESCRIPTION			NARA 600 series		
			6025	6030	6040
Swing	over bed	mm		Ø 600	
	over cross slide	mm		Ø 300	
	over gap	mm		(Ø 790)	
Distance between center		mm	2500	3000	4000
Spindle	spindle nose			ASA A1-8	
	spindle bore	mm		Ø 73 (Ø 82)	
	Taper of hole	M.T		7	
	Taper of center	M.T		5	
	No. of spindle speeds	step		12	
	Range of spindle speeds	r.p.m		30-1400	
Carriage & Feed	No. of feed changes	step		48	
	Range of cross feeds	mm/rev		0.04-0.345	
	Range of longitudinal feeds	mm/rev		0.08-0.69	
	Max. travel of cross slide	mm		350	
	Max. travel of compound rest	mm		156	
	Tool size	mm		25*25	
Thread	Lead screw	mm		Ø40 * P6	
	Inch	T.P.I		4-56	
	Metric	mm		0.5-7	
	D.P	D.P		8-112	
	Module	M		0.25-3.5	
Tail stock	Max. quill travel	mm		200	
	Spindle taper	M.T		5	
Bed	Width	mm		427	
	Length	mm	3640	4140	5140
Motor	Main	kW		7.5	
	Coolant	W		100	
Floor Space	Width * Length	mm	1450 * 4145	1450 * 4645	1450 * 5645
	Height			1460	
Machine weight		Kgs	2930	3120	3650

STANDARD ACCESSORIES

- 3 jaw scroll chuck (12")
- Center & sleeve (No.5/7)
- Carbide tipped center (MT5)
- Change gear 50T, 72T
- Steady rest (Ø250mm : metal)
- Follow rest
- Coolant equipment
- Work light
- Long carriage stopper
- Tail stock reduction (2-speeds)
- Installation kit with box

OPTIONAL ACCESSORIES

- 3 jaw scroll chuck (14")
- 4 jaw independent chuck (14", 16", 18")
- Steady rest (Ø300mm : ROLLER)
- Live center (MT5)
- Face plate (Ø500mm)
- Micro stopper for Carriage
- Digital scale (2, 3 Axis)
- Tapper cutting attachment
- Splash guard (Rear side)
- Rapid feed device for carriage (Z Axis : BC>2000)
- Gap bed (790mm)