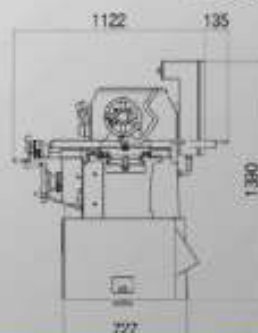
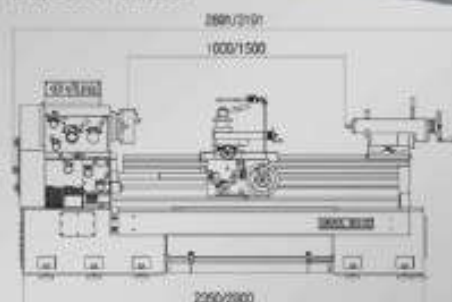


NARA 500 SERIES



FRONT VIEW



SPECIFICATIONS

DESCRIPTION		Unit	NARA 500 series	
			5010	5015
Swing	over bed	mm	Ø 500	
	over cross slide	mm	Ø 270	
	over gap	mm	(Ø 690)	
Distance between center		mm	1000	1500
Spindle	spindle nose		ASA A1 - 8	
	spindle bore	mm	Ø 73	
	Taper of hole	M.T	7	
	Taper of center	M.T	5	
	No. of spindle speeds	step	12	
	Range of spindle speeds	r.p.m	25-1600	
Carriage & Feed	No. of feed changes	step	48	
	Range of cross feeds	mm/rev	0.04 - 0.345	
	Range of longitudinal feeds	mm/rev	0.8 - 0.69	
	Max. travel of cross slide	mm	270	
	Travel of compound rest	mm	156	
	Tool size	mm	25 * 25	
Thread	Lead screw	mm	Ø 40 * P6	
	Inch	T.P.I	4 - 56	
	Metric	mm	0.5-7	
	D.P	D.P	8-112	
	Moudle	M	0.25 - 3.5	
Tail stock	Max. quill travel	mm	170	
	spindle taper	M.T	4	
Bed	Width	mm	427	
	Length	mm	2140	2640
Motor	Main	kW	5.5	
	coolant	W	100	
Floor Space	Width * Length	mm	1300 * 2690	1300 * 3190
	Height		1390	
Machine weight		Kgs	2190	2320

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

Standard accessories

- 3 jaw scroll chuck (10")
- Center & sleeve (No5/7)
- Carbide tipped center (MT4)
- Change gear 50T, 72T
- Steady rest (Ø200mm : metal)
- Follow rest
- Coolant equipment
- Work light
- Long carriage stopper
- Tail stock reduction (2-speeds)
- Installation kit with box

Optional accessories

- 3 jaw scroll chuck (9", 12")
- 4 jaw independent chuck (10", 12", 14")
- Steady rest (Ø250mm ROLLER)
- Live center (MT4)
- Face plate (Ø430mm)
- Micro stopper for Carriage
- Digital scale (2, 3 Axis)
- Tapper cutting attachment
- Splash guard (Rear side)
- Gap bed (690mm)