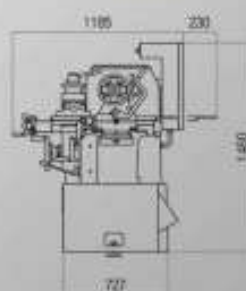
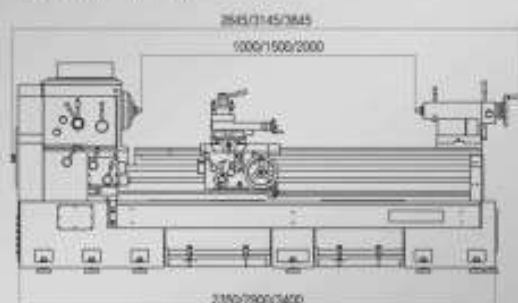


NARA 600 Series 1



FRONT VIEW



Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!

SPECIFICATIONS

DESCRIPTION		Unit	NARA 600 series		
			6010	6015	6020
Swing	Over bed	mm	Ø 600		
	Over cross slide	mm	Ø 360		
	Over gap	mm	(Ø790)		
Distance between center		mm	1000	1500	2000
Spindle	Spindle nose		ASA A1-8		
	Spindle bore	mm	Ø82		
	Taper of hole	M.T	7		
	Taper of center	M.T	5		
	No. of spindle speeds	step	12		
Carriage & Feed	Range of spindle speeds	r.p.m	30-1400		
	No. of feed changes	step	48		
	Range of cross feeds	mm/rev	0.04-0.345		
	Range of longitudinal feeds	mm/rev	0.08-0.69		
	Max. travel of cross slide	mm	350		
Thread	Max. travel of compound rest	mm	196		
	Tool size	mm	25*25		
	Lead screw	mm	Ø40 * P6		
	Inch	T.P.I	4-56		
	Metric	mm	0.5-7		
Tail stock	D.P	D.P	8-112		
	Module	M	0.25-3.5		
	Max. quill travel	mm	200		
Bed	Spindle taper	M.T	5		
	Width	mm	427		
Motor	Length	mm	2140	2640	3140
	Main	KW	7.5		
Floor Space	Coolant	W	100		
	Width * Length	mm	1450 * 2645	1450 * 3145	1450 * 3645
Machine weight	Height	mm	1460		
	Machine weight	Kgs	2320	2440	2630

STANDARD ACCESSORIES

- 3 jaw scroll chuck (12")
- Center & sleeve (No.5/7)
- Carbide tipped center (MT5)
- Change gear 50T, 72T
- Steady rest (Ø250mm : metal)
- Follow rest
- Coolant equipment
- Work light
- Long carriage stopper
- Tail stock reduction (2-speeds)
- Installation kit with box

OPTIONAL ACCESSORIES

- 3 jaw scroll chuck (14")
- 4 jaw independent chuck (14", 16", 18")
- Steady rest (Ø300mm : ROLLER)
- Live center (MT5)
- Face plate (Ø500mm)
- Micro stopper for Carriage
- Digital scale (2, 3 Axis)
- Tapper cutting attachment
- Splash guard (Rear side)
- Rapid feed device for carriage (Z Axis : BC>2000)
- Gap bed (790mm)