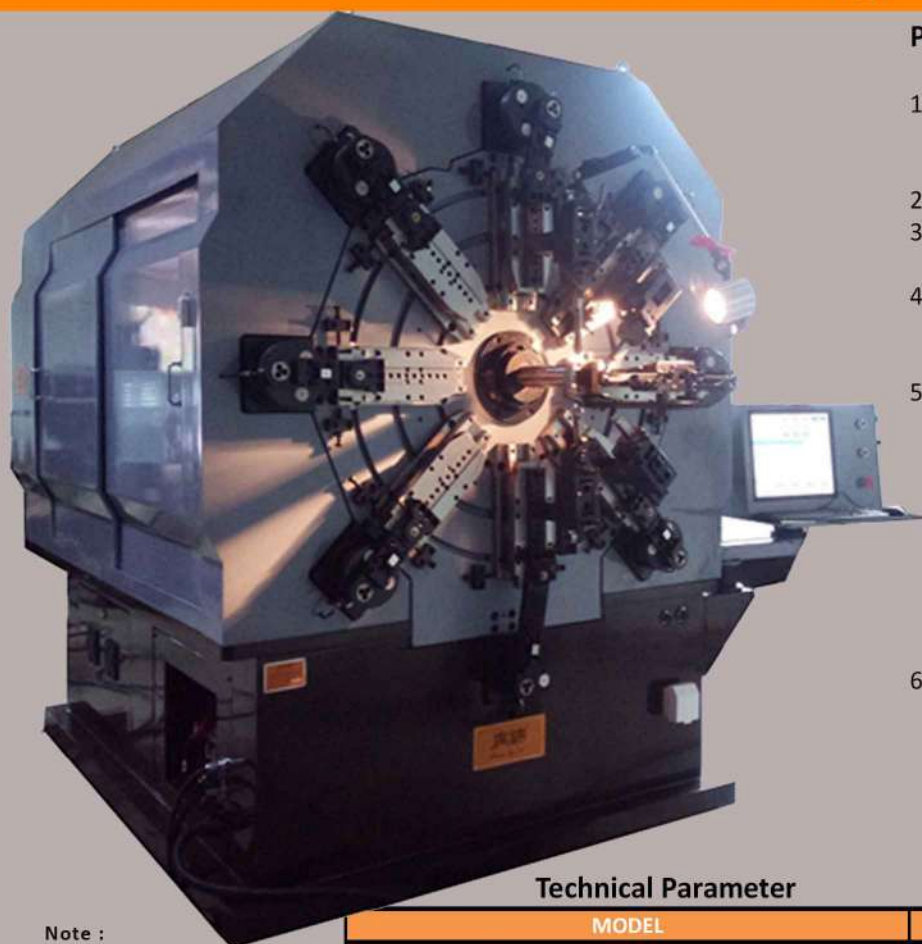


CNC Wire Bending - GJ-60R



Product Description :

1. This machine is Fully Automatic CNC with camless design, bend the wire with high accuracy and speed.
2. Adopted high quality parts for long term use.
3. Wire feed with rotary function for working efficiency.
4. The connecting bar adjustment design helps testing job easier and accurate running, with strong rigidity and low heat generated.
5. This machine equipped with free arm technology that enables our spring machines to easily produce all kinds of difficult products. Including all kinds of special-shaped springs, double torsion spring, auto parts, automobile spring, furniture hardware, kitchen hardware, supermarket pendant, entertainment fitness equipment, flat spring (clockwork spring) and a variety of wire forming etc.
6. Independently controlled by multiple groups of servo motors become more stable in working performance.

Technical Parameter

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

MODEL	GJ-60R		
Wire Diameter	Ø 3 ~ 6.5 mm		
Number of Axes	12		
Max. Feeding Length	Unlimited		
Max. Bending Angle	360 °		
Max. Wire Feed Speed	100 m/min		
Max. Feeding Value	± 0.1 ~ 9999.99		
Max. Bending radius	R40mm (customizable)		
Wire Feed Servo Motor	7.5 kW		
Wire Rotary Servo Motor	5.5 kW		
Quill Servo Motor	2 kW		
Cam Servo Motor	4.5 kW * 8		
Total Power	51 kW / 380V - 3 Phase / 50Hz		
Overall Dimension (L * W * H)	1900 * 2400 * 2150mm		
Machine Weight	5500 Kg		
QUALITY	SERVO MOTOR	SanYo Denki	- JAPAN
	CNC Control Panel	HUST	- TAIWAN
	Frequency Converter	Panasonic	- JAPAN
	Relay	Omron	- JAPAN
FEATURE	- Reversible Mode L/R - Dual Language Display (English/China) - Large Screen of CNC Display		
ACCESSORIES LIST	Standard : - Automatic Wire Decoiler (Max. Load : 500Kg) 5 Sets of mould for 5 wire size - Control Panel & Software Optional : - Power Cord, Water Coolant, Oil, hose etc.		