



Hydraulic tube bender



Note :

Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!

Multiple-layer die on machine:

(1) CNC series are economic type contact control multiple-layer die machine, the three axle Y(sending material), B(rotating pipe), C (bending pipe), all adopt electric, servo driving motor driving, it adopts auto changing-die bearing of the v-axle head.

(2) Its processing is fast and its procession is high, it is suitable for producing large batches of products, such as furniture, sport instrument, kits of automobile or aircrafts.

Normal type		28B	38B	42B	50B	63B	76B	89B	100B	114B	120B
NC type		28NC	38NC	42NC	50NC	63NC	76NC	89NC	100NC	114NC	120NC
CNC type		28CNC	38CNC	42CNC	50CNC	63CNC	76CNC	89CNC	100CNC	114CNC	120CNC
Max.bending pipe capacity		Ø28 × 2	Ø38 × 2	Ø42 × 2	Ø50 × 2	Ø63 × 5	Ø76 × 5	Ø89 × 5	Ø100 × 5	Ø114 × 5	Ø120 × 5
Bending radius region (mm)		28-180	30-200	30-250	35-250	40-300	60-350	60-400	60-450	80-500	80-500
Bending angle region		0-190°									
Through effective distance (mm)	normal	1800	2500	2800	2800	3000	3500	4000	4000	4200	4200
	NC/CNC	1600	2000	2000	2000	2000	2800	2800	2800	2800	2800
Oil pressure system motor (kw)		3.2	4	5.5	5.5	7.5	7.5	11	11	15	15
Max.pressure(Kg/cm)		150	150	150	150	150	150	150	150	150	150
Length (cm)	Normal	350	350	450	450	550	550	600	600	650	650
	NC/CNC	320	420	450	450	500	550	650	650	700	700
Width (cm)		65	80	80	80	80	110	110	110	110	110
Height (cm)		130	130	130	130	130	135	135	135	135	135
Weight (kgs)	Normal	1200	1500	1800	2000	3000	3500	4500	5000	5800	6800
	NC/CNC	1800	2000	2500	2800	3500	4000	5000	5500	6000	7200