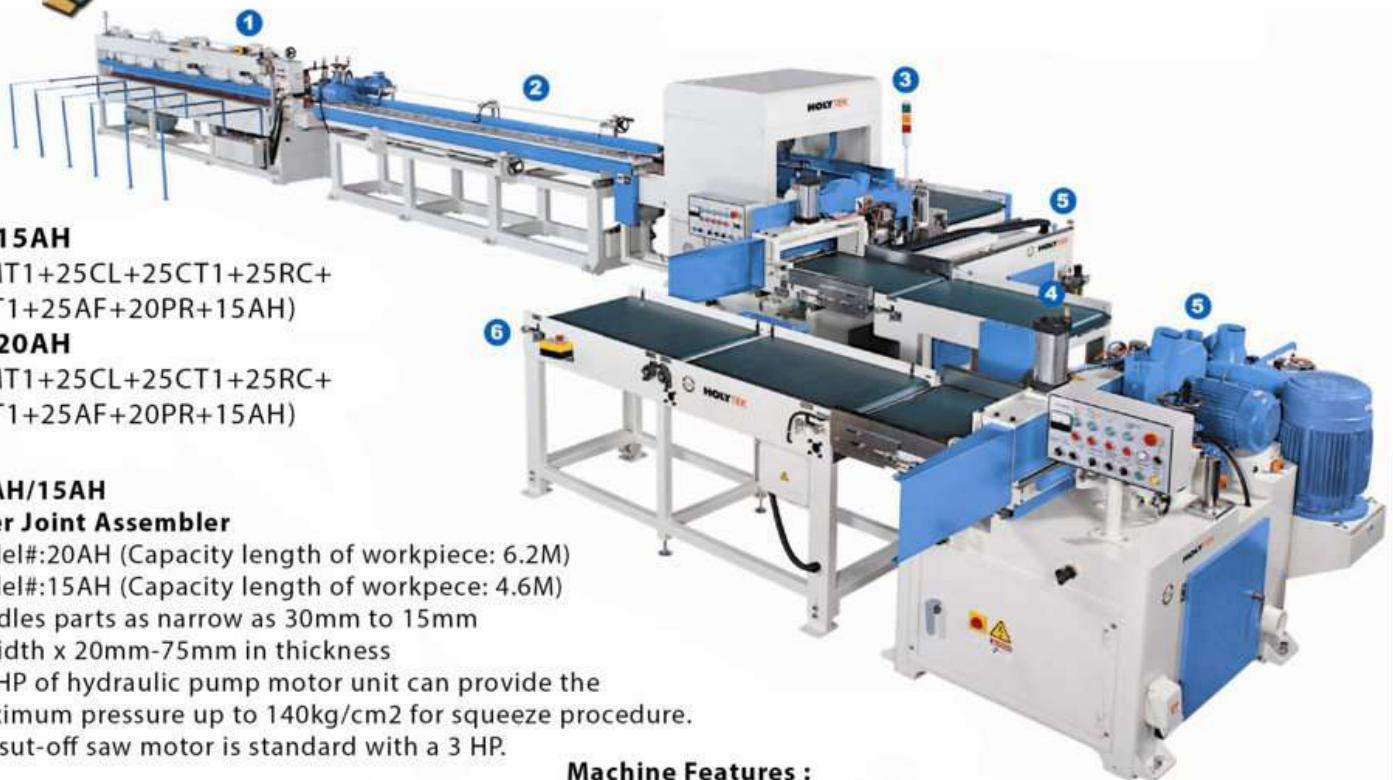


Semi Auto Finger Joint Line



FJS-15AH

(25MT1+25CL+25CT1+25RC+
25CT1+25AF+20PR+15AH)

FJS-20AH

(25MT1+25CL+25CT1+25RC+
25CT1+25AF+20PR+15AH)

1.20AH/15AH

Finger Joint Assembler

- Model#:20AH (Capacity length of workpiece: 6.2M)
- Model#:15AH (Capacity length of workpiece: 4.6M)
- Handles parts as narrow as 30mm to 15mm in width x 20mm-75mm in thickness
- A 5 HP of hydraulic pump motor unit can provide the maximum pressure up to 140kg/cm² for squeeze procedure.
- The cut-off saw motor is standard with a 3 HP.

2. 20PR

Pre-Assembling Station with Double Chain Link

- The length of chain link straight line 4600mm.
- Chain drive motors: 2 HP x 2 pcs

3. 25AF

Automatic Programmable Flipping Station

- The width of table: 650 mm.
- The power of programmable servo motor: 400 W
- Flipping reducer motor: 100 W
- Conveyor driving motor: 1/2 HP

4. 25CT1

Transfer Conveyor Table

- Table Size: 630x900mm.
- Conveyor driving motor: 1/2 HP

5. 25LC/25RC

Finger Joint Shaper

WITH GLUE UNIT (Second Finger Shaper)

- The width of working table : 630mm.
- Max. Length x Height of workpiece 800x150mm.
- Min. Length x Height of workpiece 150x25mm.
- Main power: 1 pc of motor 20HP for finger cutter shaft, 1 pc 7.5HP for saw shaft.
- Feeding table drives with a unit of 2HP hydraulic pump motor.

6. 25CT2

Feeding Table With 2 Packages

- Table Size: 630x1,820mm.
- Conveyor motor: 1/2 HPx2pcs.

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

Machine Features :

- The finger joint system is ruggedly constructed throughout for maximum rigidity and stability
- All axial adjustments in 0.01mm. using mechanical digital readout.
- Completely new machine concept with outstanding price/performance ratio.
- Movable air clamps on the finger assembler provide smooth jointing without workpiece fixing problems.
- A transfer conveyor table located in front of the finger assembler provides convenience for workpiece feeding.
- Employs high quality linear motion guides on the left and right finger shaper.
- New design double chain feeding & pre-assembling station for better joint mechanism and higher performance capacity.

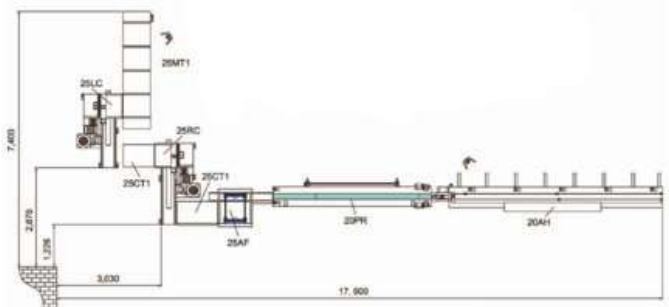


Optional Equipment

25MT1

Multiple Feeding Table With 4 Packages

- Table Size: 3470x1040mm.
- Cross feed & variable speed chain motor: 2 HPx1pc
- Longitudinal feed conveyor motor: 1/2 HPx1 pc



Layout of FJS-20AH