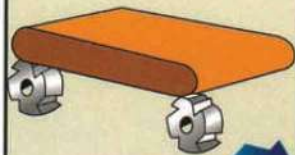
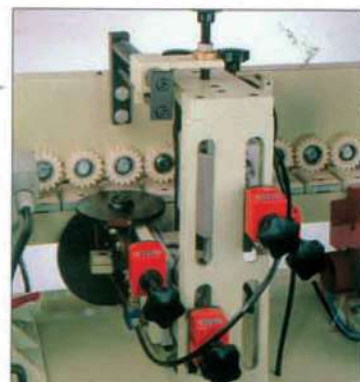
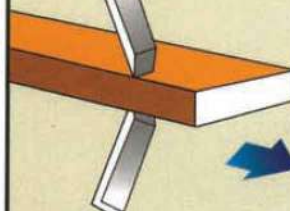


8. Bottom Profile



9. Scraping



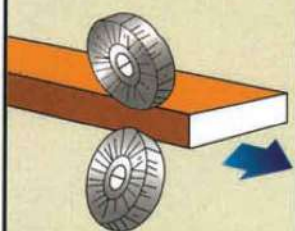
8. BOTTOM PROFILE TRIMMING UNIT 3503-2

The unit has the same function as the top profile trimming system. It is often used together with top profile trimming unit to perform trimming operations on the 3rd and 4th surface for thick PVC. Also suitable for double profile trimming operations.

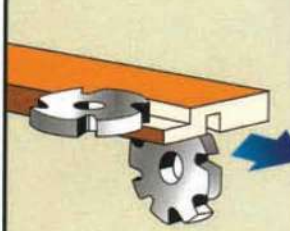
9. SCRAPING UNIT 3501

The unit is used for eliminating the cutting mark on PVC edges, or eliminating glue dust. Equipped with air blowing device for blowing off waste glue dust.

10. Buffing



11. Scoring Saw



10. TOP AND BOTTOM BUFFING UNIT 3505

The buffing wheel can be tilted 0°- 45° vertically and 15° laterally. The unit is suitable for removing the glue dust and creating a smooth PVC edge. When requested, #3507 buffing wheels are available for uniform usage.

11. SCORING SAW UNIT 3401

When the scoring saw protrudes over the conveyor, the specially designed guide wheel helps to achieve straight and constant depth of groove.

4. End Cutting



5. End Trimming



Optional Accessories

12. Profile Buffing



13. Oscillating Sanding



14. Rocker Arm Type End Cutting



15. HOT AIR BLOWER



12. PROFILE BUFFING UNIT 3506

Equipped with specially designed tracing device. The profile buffing unit is often used together with top and bottom trimming unit. It is suitable for completely removing glue dust from the profile, and creates an added buffing effect.

13. OSCILLATING SANDING UNIT 3508

The cam drive sanding belt oscillation sands the edging material with ease, and allows for complete utilization of the entire sanding belt. The unit is especially ideal for fine sanding on wood veneer.

14. ROCKER ARM TYPE END CUTTING UNIT 3201

The rocker arm motion is operated by a pneumatic device. The unit performs front and rear cutting motions. Also, it can perform end chamfering by using a chamfering sawblade. A specially designed mechanism providing 20 -25 M/min end cutting speed.

15. HOT AIR BLOWER

In case 3mm. PVC or ABS material is applied for edge banding, the hot air blower will maintain the original color of the banding material.

6. DOUBLE SIDE TOP AND BOTTOM TRIMMING UNIT 3303

The motor can be tilted 0°-25° to suit various types of veneer. The system can perform R2-R5 radius trimming operations. Motor and trimming cutter are easy to remove.

7. TOP PROFILE TRIMMING UNIT 3503-1

The trimming unit is suitable for single side trimming for K.D. furniture and kitchen cabinets, doors, etc. Two motors are adjusted individually.