



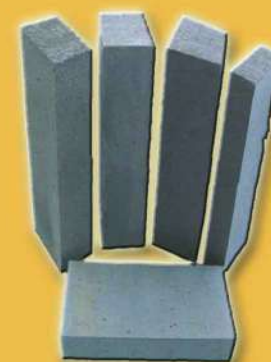
Cement, Lime, fly ash style aerated block raw material proportion

Name	Unit	Proportion
Fly ash	%	65 – 70
Cement	%	6 – 15
Lime	%	18 – 25
Gypsum	%	3 – 5
(600kg/m ³) Aluminium powder paste (600kg/m ³)	1/1000	8
Water & Material rate		0.60 – 0.65
Casting System	°C	36 – 40
Aluminium mixing time	S	30 – 40

Name	Unit	Proportion
Sand	%	55 – 65
Cement	%	10 – 20
Lime	%	20 - 30
Gypsum	%	2 - 3
(600kg/m ³) Aluminium powder paste (600kg/m ³)	1/1000	8
Water & Material rate		0.65 – 0.75
Casting System	°C	35 – 38
Aluminium mixing time	S	30 – 40

Reference: cement is 42.5 portland or 42.5 common cement aluminium power paste calculate to use according to 600kg/m

Remark: the accurate batching rate is adjustable according to the raw material locally



Note :
Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

