



PVC

PVC Double-Pipe Extruding Production Line

Features and application

The production line is developed with the 1990s advanced technology of West Europe by our company. The main machine is SJZ 51/105 or SJZ65/132 cone double-screw-stem extruder, is equipped with double-tube single-control stainless steel spraying shaper to form a production line. It avoids a waste condition when one tube is adjusted and the other one is affected. The auto single-control double drawing machine and cutting are combined with the front shaping technology to make operation more flexible. Let you enjoy economic benefit which is brought about by separately control double-tube extruding. The diameter of the extruded pipe is from $\phi 20$ - $\phi 63$. It can fully use the extruding capacity of the extruder. Even if it produces small diameter pipe, it can get great output, too.



Double Strand Extrusion Dies



Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

Main Technical Parameter

Max output of extruder(kg/h)	150-250
Vacuum tank length(m)	6
Haul-off speed(m/min)	0.5-12
Max diameter Of twin pipe(mm)	50
Haul-off force(N)	8000
Haul-off motor power(kw)	0.55X4