

Technical Parameters

JWZ-BM05&05D Series Fully Micro-Computer Blow Molding Machine

Model	Unit	JWZ-BM-05	JWZ-BM-05D
Max. product volume	l	5	5
Dry cycle	pc / h	1000	700 × 2
Number of working station		1	2
Main screw diameter	mm	60~65	70~75
Main screw L/D ratio		25:1	25:1
Max. plasticizing capacity (PE)	kg / h	65~80	65~95
Driving motor	kW	15~18.5	22~30
Number of barrel heating zone	zone	4	4
Heating power of main barrel	kW	12	14
Oil pump motor power	kW	7.5	7.5
Clamping force	kN	70	70
Max. space between platens	mm	150~510	150~510
Platen size W × H	mm	320/350 × 400	320/350 × 400
Moving stroke of platen	mm	420/450	420/450
Max. mould size	mm	360 × 400	360 × 400
Number of heating zone	zone	4(单模头)	4 (单模头)
Heating power of diehead	kW	7.5	7.5
Max. die pin diameter	mm	145	145
Air pressure	Mpa	0.6	0.6
Air consumption	m ³ / h	28	28
Cooling water pressure	Mpa	0.3	0.3
Cooling water consumption	t / h	4	5
Overall dimension L × W × H	m	3.7 × 1.9 × 2.6	3.7 × 2.1 × 2.7
Total weight	ton	6	8.5
Total power	KW	42	54

**Note: Informations listed above are for reference only,
the production line can be designed according to customers requirements**

Note :

Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!