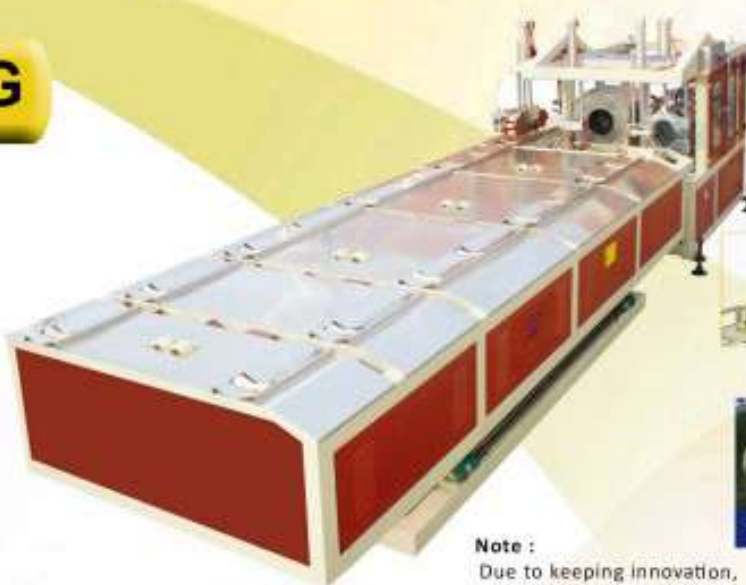


PIPE BELLING



Note :

Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!

Application :

With Technical advantage of Machinery and in accordance with the market demand of pipes production, we have designed, developed and manufactured SGK630, SGK400, SGK250 auto pipe-expanding machines with reference to the technology of sophisticated equipment from domestic and overseas. It enjoys such advantages as beautiful appearance, proper structure and easy to operate and so on.

Equipped with expanding mold of relative specifications, SGK630, 400, SGK250 auto pipe-expanding machines and relative pipes production

Line can realize full procedure automatic production of straight opening and protruding opening pipe-expanding of all plastic pipes 75-630

Main Technical Parameter :

Model	SGK-630	SGK-400	SGK-250
Height of Center	1100 ~ 1200mm		900 ~ 1200mm
Diameter Specification	Φ200 ~ 630mm	Φ160 ~ 400mm	Φ75 ~ 250mm
Maximum Length	8000mm	8000mm	8000mm
Overall Size	8466 x 2901 x 2499mm	7500 x 3150 x 100mm	7656 x 1410 x 1900mm
Shift Distance During Work	900mm		600mm
Total Power Of Pipe-Expanding Machine	50kW		32kW
Oven outer Maximum Power	16.8kW	13.4kW	15kW
Oven Inner Maximum Power	5kW	13.4kW	3kW
Hydraulic Pressure	1.5 ~ 5.5Mpa	6.3Mpa	1.5 ~ 3.5Mpa
Maximum Gas Pressure	0.7Mpa		0.6Mpa
Total Machine Weight	7500Kg		2800Kg