



Paket Pembuat Pipa PVC (Ukuran 0.5 ~ 6 Inch)



Terdiri Dari :

SJZ-65/132 main extruder Tipe conical double screw extruder	: 1 Set
Moulds (1/2, 3/4, 1, 1 1/2, 2, 2 1/2, 3, 4, 5 & 6 inch)	: 10 Pcs
Vacuum forming tank	: 1 set
Printer	: 1 set
Haul-Off Machine and Cutting machine	: 1 set
Stacker	: 1 set

MAIN EXTRUDER :

Model	: SJZ65/132
Power	: 37kw
Output	: 180~225 Kg/h
Center height	: 1000mm
Screw shaft type	: 65/132 conical twin
Screw diameter One end	: 65mm
another end	: 132mm
Length of screw shaft	: 1050mm
Screw rotating speed	: 0 — 35rpm
Hardness of screw surface	: HV850~950
Treatment of screw surface	: Nitriding
Screw Material	: 38CrMoAlA
Material of barrel	: 38CrMoAlA
Barrel type	: Conical twin
Barrel inner diameter	: 65mm, 132mm
Treatment of barrel surface	: Nitriding
Hardness of barrel surface H	: V900~1040
Temperature control zone of barrel	: 4
Heating power	: 18kW
Heating method	: Aluminum casting heater
Cooling zone of barrel	: 3
Cooling method blow fan	: 0.38KW*3
Vacuum zone	: 1 zone, two hole
Model of vacuum pump	: SZ-1
Volume of pump	: - 0.06MP
Pump motor	: 1.5KW
Feeding Type	: Forced feeding system
Hopper volume	: 600*400mm
Hopper material	: Polish of stainless steel

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

