



Technical Parameters

JWZ-BM30&30D Series Fully Automatic Blow Molding Machine

Model	Unit	JWZ-BM-30	JWZ-BM-30D
Max. product volume	l	30	30
Dry cycle	pc / h	600	800
Number of working station		1	1
Parison mould structure		(Accumulating diehead)	(Accumulating diehead)
Main screw diameter	mm	80	100
Main screw L/D ratio		24~30	24~30
Max. plasticizing capacity (PE)	kg / h	100~130	200~240
Driving motor	kW	30~37	45~75
Number of barrel heating zone	zone	4	4
Heating power of main barrel	kW	16	22
Accumulating volume	l	4	4
Oil pump motor power	kW	15	15
Clamping force	kN	250	250
Max. space between platens	mm	350~800	350~800
Platen size W×H	mm	740×580	740×580
Max. mould size	mm	550×650	550×650
Number of heating zone	zone	4	4
Heating power of diehead	kW	20	20
Max. die pin diameter	mm	300	300
Air pressure	Mpa	0.8	0.8
Air consumption	m ³ / h	60	60
Cooling water pressure	Mpa	0.3	0.3
Cooling water consumption	t / h	4	4
Overall dimension L×W×H	m	4.3×2.2×3.5	5.2×8.5×3.5
Total weight	ton	12	18
Total power	kw	92	140

Note: Informations listed above are for reference only,
The production line can be designed according to customers requirements

Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!