

$\Phi 6-24$ inch PE TUBE EXTRUDING LINE



3)Mould, Die-heads Calibrating sleeves



Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

The die-heads by adopting spiral flow distribution channel structure to ensure homogeneous melt temperature and clear up melting conjoint mark, thus to overcome the striation defect caused by torpedo spreader type die-heads. By using the same die body, The die-heads connected with the main control system with alarm function and its temperature being displayed on the screen. Its pressure under normal operation

Die-heads type	Spiral flow distribution channel, die sleeves & mandrels exchangeable
Die-heads body material	40Cr and surface chrome plated
Heating zones	3
Mould size	
Die-head	6 inch
	8 inch
	10 inch
	12 inch
	15 inch
	18 inch
	20 inch
	24 inch
Stainless circle heaters	
Heating power max	20KW
Material of calibrating sleeve	Cu
Size of calibrating sleeve	