



## Paket mesin pembuat pipa HDPE 10~25 Inch



**Note :**  
Due to keeping innovation,  
the specification and  
Machine pictures or color  
are subject to alteration  
without notice!

### CONFIGURATION :

|                                       |        |
|---------------------------------------|--------|
| Main Extruder SJ120/33                | 1 Set  |
| Co – Extruder                         | 1 Set  |
| Moulds (die head, calibrating sleeve) | Total  |
| Vacuum Forming Tank                   | 1 Set  |
| Water cooling tank                    | 2 Sets |
| Haul-off Machine                      | 1 Set  |
| Cutting Machine                       | 1 Set  |
| Stack                                 | 1 Set  |

### GENERAL DESCRIPTION

|                          |                                                                                                                             |
|--------------------------|-----------------------------------------------------------------------------------------------------------------------------|
| Raw Materials to be used | HDPE                                                                                                                        |
| Pipe Sizes               | 250mm~630mm                                                                                                                 |
| Capacity                 | 500Kg/h~1000Kg/h<br>(When making 250mm diameter HDPE pipe)<br>(When making 630mm diameter HDPE pipe)                        |
| Compressed Air Required  | 0.6NM <sup>3</sup> /Min                                                                                                     |
| Air Pressure             | 0.2~0.7Mpa                                                                                                                  |
| Spray Water Required     | 0.8m <sup>3</sup> /Min                                                                                                      |
| Workshop Space Required  | 400m <sup>2</sup>                                                                                                           |
| Power Conditions         | 3Phase/380V/50Hz                                                                                                            |
| Water Conditions         | Water for industrial use, free from solid matters, inlet filtered,<br>Inlet temperature : 10~20°C<br>Water Pressure : 6 Bar |