



ISO9001:2000 CE 国际质量体系认证企业
ISO9001:2000 CE International Quality System
Certified Enterprise



PP / PE / PS / ABS PLASTIC PLATE (SHEET) PRODUCTION LINE

用途 Application

螺杆采用特殊混料功能及高塑化能力设计，确保塑料融化，色泽均匀，挤出量高。

衣架型模头采用特殊双节流设计，使板材厚度调整更为精准。

温度控制 $\pm 1^{\circ}\text{C}$ 可精确控制塑化过程及板材厚度，平整性。

成型辊筒平台采用垂直式或 45° 倾斜布置可自由升降，在厚板薄板操作过程中提供更多选择性，提高板材品质。

成型辊筒回路冷却系统，配合温度控制机精确控制压轮温度，使板材厚度均匀。

切片机制板材长度及数量精准。

The screw was designed special mixed material and high plastic so that it flux plastic,color and luster equality,output heighten.

Clothes rach Model DIE was designed special double throttle,it adjusts thickness of sheet exactly.

Temperature control $\pm 1^{\circ}\text{C}$,it can exactitude control the course of plastic and thickness and unknit of sheet.

Moulding unit adopt horizontal and vertical,it provide more choice in the operate course of thick sheet,sheet metal by fluctuation at liberty and increase quality of sheet.

Adjusting thickness of sheet by screw and oil pressure pressing wheel double direction so as to achieve thickness exactly.

Pressing double loop cooling system,concert die temperature controller exactly control pressing wheel temperature so as to achieve unknit and thickness equally.

Cutting machine,length and quantity of sheet achieve nicely.

Furling setting it adopts senior torsion motor and four axis automatic tension,and adjust speed and furling tension at will for furling sheet metal unit.

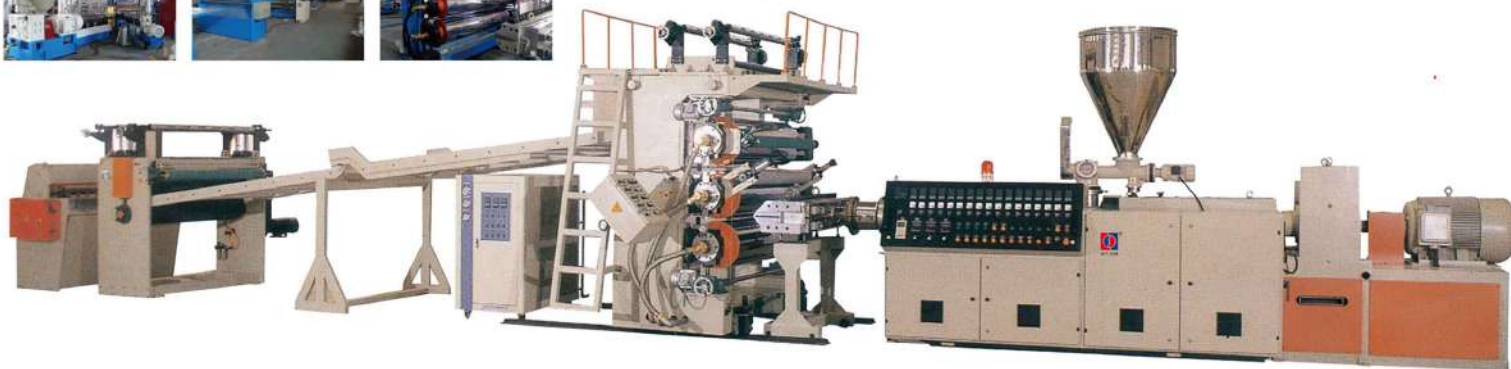
Dividing strip unit set width of the products.

The machine is fitting automatic counter and setting weight of product at will.



主要技术参数 Main Parameter

型号 Model	挤出机 Extrude	生产能力 Production Capacity	产品宽度 Product Width (mm)	总装机功率 Total power(kw)	生产线长度 Length of productio line(m)	材料厚度 Material thickness
1200	SJ120/33	≤ 350 Kgshour	Max: 1206mm	128	20	0.8~3mm
1500	SJ150/33	800~950kgshour	Max: 1500mm	250	30	2~6mm



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PT. Valtekindo Global Intertek