

QJB65D**extrusion blow molding machine(150-200balls/hour)****1. Machine work flow**

No.	Item	Specs	Quantity(Set)
1	QJB65D fully automatic extrusion blow molding machine	1-die heads& 2 stations	1
2	250mm ball mould	1-cavity	2
3	5L bottle mold	1-cavity	2
4	Air compressor	1.0m3*12.5KG	1
5	Air Chiller	3HP	1
6	Autoloader	600GN	1
7	Air tank	0.6cbm	1

2.General introduction

Our model QJB-65D extrusion blow molding machine is the latest single die head& double stations machines for molding of PE,PP,PVC balls,bottles, Cans etc other containers of various shapes.

3.Technical features

Specification	Parameters	QJB65D
Material		PE、PP、PVC、...
Max. container capacity	L	5
Number of die	set	1
Output	pcs/hr	1800-2000
Machine Dimension	m	3.4×2.0×2.5
Total weight	ton	6,5
Clamping force	KN	68
platen opening stroke	mm	150-500
platen size	mm	320×370
Max mould size	mm	350×370/238×600
Mould thickness	mm	135-300
Screw diameter	mm	70
Screw L/D ratio	L/D	24:1
Extruding Volume	Kg/hr	100-120
Number of heating zone	zone	3-5
Total power	KW	25

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!