

QJB50D**Extrusion blow molding machine (1000-1300balls/hour)****1. Machine work flow**

No.	Item	Specs	Quantity(Set)
1	QJB50D fully automatic extrusion blow molding machine	1-die heads& 2 stations	2
2	10mm ball mould	4-cavity	2
3	70mm ball mould	4-cavity	2
4	1.5L bottle mould	1-cavity	2
5	Air compressor	2.0m ³ *10KG	1
6	Air Chiller	3HP	1
7	Autoloader	600GN	2

2.General introduction

Our model QJB-50D extrusion blow molding machine is the latest single die head& double stations machines for molding of PE,PP,PVC balls, bottles,Cans etc other containers of various shapes.

3.Technical features

Specification	Parameters	QJB50D
Material		PE、PVC、PP...
Max. container capacity	L	2
Number of die	set	1
Output	pcs/hr	1000-1300
Machine Dimension	m	2.7×2.0×2.5
Total weight	ton	4
Clamping force	KN	38
platen opening stroke	mm	130-370
platen size	mm	280×370
Max mould size	mm	350×370/205×600
Mould thickness	mm	135-210
Screw diameter	mm	55
Screw L/D ratio	L/D	24:1
Extruding Volume	Kg/hr	60-80
Number of heating zone	zone	3--5
Total power	KW	21

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!