



Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!

MESIN PEMBUAT BOTOL - SISTEM SEMI OTOMATIS

TECHNICAL PARAMETERS

Main machine (blow molding part + oven)	MODEL TYPE	WTPB-YC2L-2
	Max. product volume	2 Liter/Cavity
	Max. <u>preform neck size</u> (mm)	50
	Max. product diameter (mm)	90
	Max. product height (mm)	360
	Cavities	2
Blow molding part	Die force (KN)	120
	Die stroke (mm)	120-210
	Max. <u>mould size</u> (mm)	390*345
	Mould thickness	120-160/220-270
	Mould <u>spacing</u> (mm)	120-170
	Max. <u>pulling stroke</u> (mm)	340
	Operation pressure (Mpa)	0.8-1.0
	Operation air pressure consumption	300 (1tr/min)
	Blow pressure (Mpa)	1.2-2.8
	Blow air pressure consumption	350 (1tr/min)
	Theoretical Output	450 ~ 900 Pcs/Jam
	Machine size (LxWxH) (m*m*m)	1.46*0.58*1.8
	Package size (LxWxH) (m*m*m)	1.66*0.77*2.12
Oven	Machine weight(KG)	650
	Temperature <u>grade</u> (rate)	6
	Heating time (S)	90-200
	<u>Voltage</u> (V)	220
	<u>Frequency</u> (HZ)	50
	Total power (KW)	6.3-10.3
	Actual power <u>consumption</u> (KW)	≤5
	Oven Size (LxWxH) (m*m*m)	1.35*0.55*1.15
	Package size (LxWxH) (m*m*m)	1.55*0.75*1.35
	Oven weight (KG)	300