

QJ50D/QJ65D

Series Automatic Extrusion Blow Moulding Machine

Basic Equipment

Clamping System	Double Station+High-precision guide+Large arm cylinder axle
Extrusion System	Hard gear surface decelerator+European converter instrument
Die System	Central-incoming extrusion die with special steel
Hydraulic System	Japan's hydraulic valve, seal and proportional control
Control System	Japan's PLC+Imported LCD monitor+Hand touch keyboard+PLC Automatic temperature control model+Imported electronic parts

Parameter	Unit	QJ50D	QJ65D
Material	/	PP,PE,etc	PP,PE,etc
Max.Product Volume	L	2	5
Productive Capacity	Pcs/hr	1000*2	800*2
Die Number	set	1, 2, 3, 4	1, 2, 3, 4
Dimension	mm	2700*2000*2500	3400*2200*2600
Weight	Ton	4	6.5
Clamping Unit	Unit	QJ50D	QJ65D
Clamping Force	KN	38	68
Platen Opening Stroke	mm	130~370	150~500
Platen Size	mm	280~370	320~370
Max Mould Size	mm	350 *370/205*600	350*370/238*600
Mould Thickness	mm	135~210	153~300
Die	Unit	QJ50D	QJ65D
Heating Zone Number	Part	3~5	3~5
Die Diameter	mm	75	135
Center Distance of Two-Die	mm	130	160
Center Distance of Tri-Die	mm	85	110
Center Distance of Four-Die	mm	65	85
Extuder Unit	Unit	QJ50D	QJ65D
Screw Diameter	mm	55	70
Screw L/D Ratio	L/D	25:1	25:1
Extrusion Capacity	Kg/hr	60~80	100~120

Note : Due to continual improvement, specifications are subject to change without notification. Please refer to the latest actual machine.



Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!

