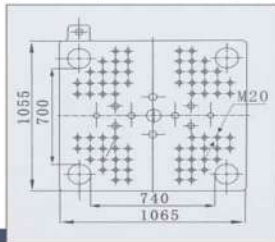




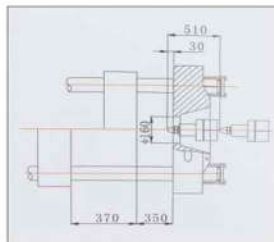
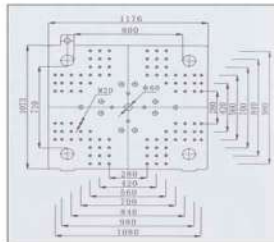
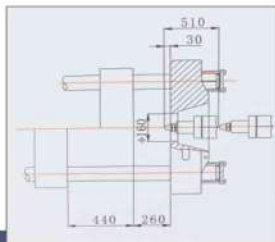
項目 ITEM

目 ITEM			HST4200	HST5000		
			A	A	B	C
注射装置	INJECTION UNIT					
螺杆直径	Screw Diameter	mm	80	80	85	90
理论注射容积	Injection Capacity	cm ³	1690	1965	2218	2490
注射重量	Injection Weight	g	1460	1770	2000	2240
注射速率	Injection Rate	g/s	466	404	456	512
塑化能力	Plasticizing Cressure	g/s	70	80	100	118
注射压力	Injection Pressure	Mpa	138	168	149	133
螺杆转速	Scre Speed	rpm	0-140	0-150		
合模装置	CLAMPING UNIT					
合模力	Clamp Tonnage	KN	4200	5000		
移模行程	Toggle Stroke	mm	680	730		
拉杆内间距	Space Between Tie Bars	mm	740x700	800x710		
最大模厚	Max.mould Height	mm	700	720		
最小模厚	Min.mould Height	mm	260	350		
顶出行程	Ejector Stroke	mm	150	170		
顶出力	Ejector Tonnage	KN	91	151		
顶出杆数	Ejector Quantity	Pc	13	13		
其他	OTHER					
最大油泵压力	Max.pump Pressure	Mpa	16	16		
油马达功率	Pump Motor Power	KW	37	45		
电热功率	Heating Power	KW	28	22		
外形尺寸	Machine Dimensions	m	7.5x1.9x2.4	8x2.1x2.6		
机器重量	Machine Weight	t	16	18		
油箱容积	Oil Tank Cubage	L	800	800		

模板正面尺寸 Platen Dimensions



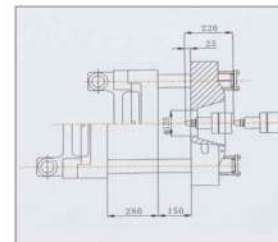
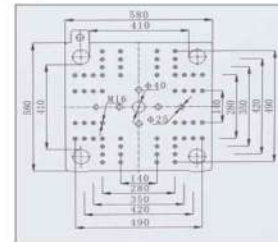
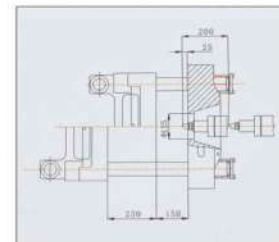
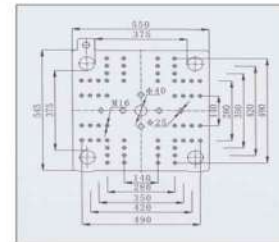
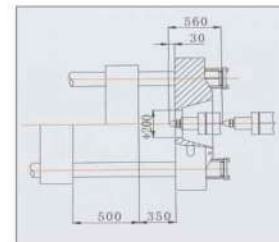
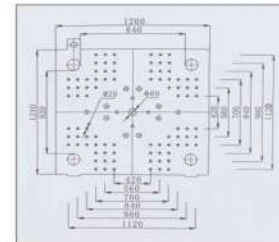
模板側面尺寸 Platen Dimensions



若以上技术参数及图片有所变化，恕不另行通知。

HST系列 卧机-技术参数表/HST series Horizontal machine-technical parameters

HST5800			HST1100			HST1380	
A	B	C	A	B	C	B	C
90	95	100	35	38	40	42	45
2544	2835	3140	160	190	207	257	298
2315	2580	2858	144	168	183	236	271
470	530	580	90	100	107	94	120
75	88	110	14	18	19.5	17.8	20
184	165	149	211	179	161	181	158
0-125			0-220			0-220	
5800			1100			1380	
850			330			345	
840x820			375x375			410x410	
850			380			430	
350			150			150	
150			100			100	
225			33			33	
13			5			5	
16			16			16	
55			11			11	
25			7			7.6	
9x2.3x3			4x1.3x1.7			4.5x1.4x1.8	
26			3.5			4	
1100			170			170	



The above technical parameters and pictures are subject to change without notice.

Note :

Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!