

■ **SJ-45×3IFM1000 SJ-50×3IFM1200**
SJ-55×3IFM1500

Three-layer Common-extruding Rotary Die Film Blowing Machine

■ **CHARACTERISTICS**

1. Die head is layer type spiral mandrel, continuous 3600 rotation.
2. Screen pack changer design is reliable, safe in operation and change the filter screen easier.
3. Various functional parts may be installed to the lines, such as length counting device, vertical cutting device, cooling water row pipe, film spreading roller, scrap collecting device.

Note :
 Due to keeping innovation,
 the specification and
 Machine pictures or color
 are subject to alteration
 without notice!

Optional Equipment



HYDRAULIC NET CHANGER

The lines are designed developed by our corporation according to market need, they reach the advanced levels in the 90s, come up with analogous lines in home. It is optimum designed on the grounds of preference of analogous lines in foreign and home. The lines can be blown continuous 800/1500mm in fold width 0.08mm in the thickness packaging films, film has good insulation, for instance holding temperature, antihumid, antibreeze, anti-rain, anti-rost, insulation oxygen, oil resistive, and so used for light and heavy-duty packaging, for example fresh fruits, meat-feeding, salt vegetables, fresh milk, drink.

MAIN TECHNICAL PARAMETER

Model	3SJ-G1000	3SJ-G1200	3SJ-G1500
Screw Diameter	φ55x2 φ60x1	φ60x2 φ65x1	φ65x2 φ70x1
Screw Ratio L/D	28:1	28:1	28:1
Screw Speed	15-150r/min	15-150r/min	15-150r/min
Main Motor Power	15kw x 2 18.5Kw x 1	18.5Kw x 2 22Kw x 1	22Kw x 2 30Kw x 1
Extrusion Output(single)	50Kg/h	80Kg/h	100kg/h
Range of Die	φ150 φ200	φ200 φ250	φ250 φ300
Single-sided Thickness of Film	0.01-0.10mm	0.01-0.10mm	0.01-0.10
Max.Folding Width of Film	1000mm	1200mm	1500mm
Electric Total Capacity	76Kw	88Kw	102Kw
Overall Dimension	6600x4100x5000mm	6800x4300x6000mm	7000x4800x7500mm
Weight of Machine	6T	8T	10T

Technical Parameter are Subject to Change Without Prior Notice!