

SJF-55, 60, 65, 70 SERIES PP FILM BLOWING MACHINE

FEATURE:

1. This screw material cylinder is elaborately made of 38CRMOALA alloy steel after nitrogen treatment and has best rigidity and - corrosion resistance.
2. The mould head is plated with hard chromium and has screw mandrel structure with uniform and smooth material discharging and the air cooled device has labyrinth type structure with characteristic as uniform air-jut quantity temperature control and automatic heating.

OPTIONAL EQUIPMENT:

1. AUOT LOADER
2. FILM SURFACE TREATER
3. DRY ROTARY DEVICE
4. AIR COMPRESSOR

Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!



Main Technical Parameter

Type	F55	F60	F65	F70
Diameter of screw	φ 55	φ 60	φ 65	φ 70
L/D	28:1	28:1	28:1	28:1
Folding width of film (mm)	100-500	100-600	300-800	300-800
Single-face thickness of film (mm)	0.01-0.1	0.01-0.1	0.01-0.1	0.01-0.1
Max. Extrusion (Kg/h)	30	45	50	60
Power of main motor (kW)	11	15	18.5	18.5
Power of traction motor (kW)	1.1	1.1	1.1	1.5
Length of traction roller (mm)	550	650	900	850
Outline diameter (LxWxH) (mm)	4500x2000x3500	4800x2500x3800	4800x2700x3800	5000x2800x4000
Weight (T)	3	4	4	5