



■ **SJ-D50, 55**

SJ-D50, 55 Mini Film Blowing Machine

■ **IUSE**

Note :

Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!



Its extruder, cylinder and screw rods are made of quality alloy steel that have been nitridized and processed in a precision way. Hence it is sound in hardness, durable in corrosion resistance. The specially-designed screw is of sound quality in plasticizing, which helps increase the production capacity. It is applied to blowing the plastic films like low density polytene (LDPE), high density polytene (HDPE) and linear low density polytene(LLDPE). It is widely applied to producing the packing bags for foodstuff, clothing, rubbish bag and vest ones.

Main Technical Parameter		
Model	D50	D55
Diameter of screw	Φ50	Φ55
Reduced diameter of film(mm)	100-600	200-800
Single-face Thickness of film (mm)	0.01-0.08	0.01-0.08
Max.Extrusion(kg/h)	35	50
L/D	28:1	28:1
Power of main motor(kw)	7.5-11	11-15
Power of Traction motor(kw)	1.1	1.1
Heating Power (kw)	11	13
Outline diameter (LxWxH)(mm)	2850x1900x3200	3100x2150x3200
Weight(T)	1.5T	2T