

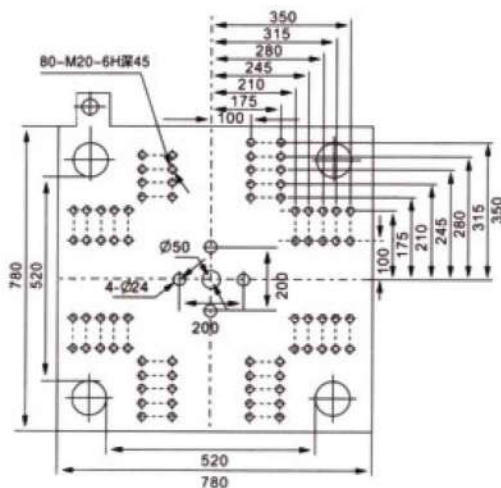


CH Series Injection molding machine technical parameters

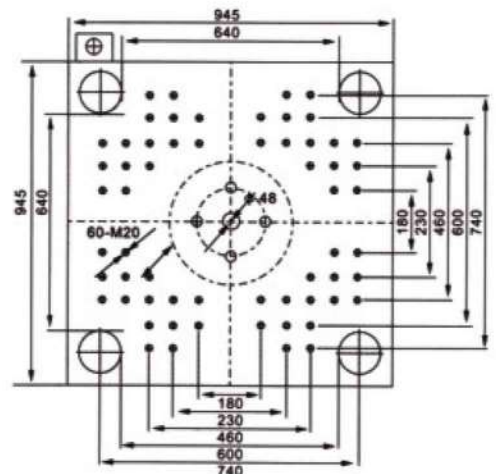
规格 Specification		单位 Unit	CH-240T			CH-360T		
			A	B	C	A	B	C
注射装置 Injection unit								
螺杆直径	Screw Diameter	mm	55	60	65	65	70	75
螺杆长径比	Screw L/D Ratio	L/D	18.9	17.4	16	50.5	19	17.8
理论注塑容量	Shot size(Theoretical)	cm³	542	645	756	1078	1250	1430
注射重量	Injection Weight	g	493	587	688	980	1137	1285
注射压力	Injection Pressure	Mpa	169	142	121	182	157	137
塑化能力	Plasticizing capacity	g/s	26	30	34	45	55	65
螺杆转速	Screw Speed	rpm	0-180				0-160	
合模装置 Clamping unit								
合模力	Clamp tonnage	KN	2400				3600	
移模行程	Toggle stroke	mm	480				600	
拉杆间距	Space Between Tie Bars	mm	520×520				640×640	
最大模厚	Max.Mold Height	mm	550				640	
最小模厚	Min.Mold Height	mm	220				250	
顶出行程	Ejector Stroke	mm	100				125	
顶出力	Ejector tonnage	KN	70				70	
顶出杆数量	Ejector Number	P	5				9	
其 它 Others								
最大油泵压力	Max.Pump Pressure	Mpa	16				16	
油泵马达功率	Pump motor Power	Kw	22				37	
电热功率	Heater Power	Kw	12				20	
机器外形尺寸	Machine Dimension(L×W×H)	m	5.2×1.35×2.2				6.5×1.62×2.4	
机器重量（约）	Machine Weight	T	7.5				11	

Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!

Platen Dimensions



CH-240T



CH-360T