

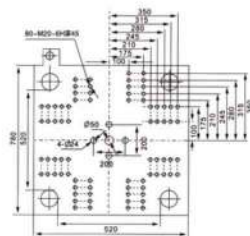


◆CH系列注塑机技术参数

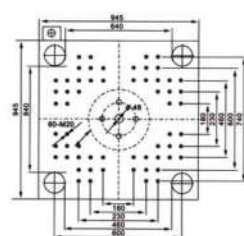
CH Series Injection molding machine Technical parameters

规格 Specification		单位 Unit	CH-240T			CH-360T			CH-500T			CH-580T				
			A	B	C	A	B	C	A	B	C	A	B	C	D	
注射装置 Injection unit																
螺杆直径	Screw Diameter	mm	55	60	65	65		70	75	80	85	90	90	95	100	105
螺杆长径比	Screw L/D Ratio	L/D	18.9	17.4	16	50.5		19	17.8	20.1	18.9	17.8	19.6	18.7	17.6	16.7
理论注塑容量	Shot size(Theoretical)	cm³	542	645	756	1078		1250	1430	1960	2213	2481	2961	3232	3773	4024
注射重量	Injection Weight	g	493	587	688	980		1137	1285	1783	2013	2257	2547	2780	3245	3460
注射压力	Injection Pressure	Mpa	169	142	121	182		157	137	168	149	133	142	128	115	103
塑化能力	Plasticizing capacity	g/s	26	30	34	45		55	65	65	72	78	75	88	110	125
螺杆转速	Screw Speed	rpm	0-180				0-160			0-150			0-130			
合模装置 Clamping unit																
合模力	Clamp tonnage	KN	2400				3600			5000			5800			
移模行程	Toggle stroke	mm	480				600			730			850			
拉杆间距	Space Between Tie Bars	mm	520×520				640×640			800×710			840×820			
最大模厚	Max.Mold Height	mm	550				640			720			850			
最小模厚	Min.Mold Height	mm	220				250			350			350			
顶出行程	Ejector Stroke	mm	100				125			170			225			
顶出力	Ejector tonnage	KN	70				70			150			150			
顶出杆数量	Ejector Number	P	5				9			13			13			
其 它 Others																
最大油泵压力	Max.Pump Pressure	Mpa	16				16			16			16			
油泵马达功率	Pump motor Power	Kw	22				37			45			55			
电热功率	Heater Powre	Kw	12				20			22			25			
机器外形尺寸	Machine Dimension(L×W×H)	m	5.2×1.35×2.2				6.5×1.62×2.4			8.2×2.1×2.6			9.3×2.3×3.1			
机器重量 (约)	Machine Weight	T	7.5				11			20			26			

◆ 模板正面尺寸 Platen Dimensions

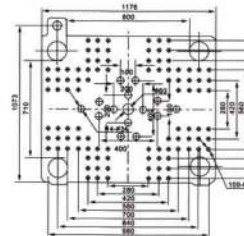


CH-240T

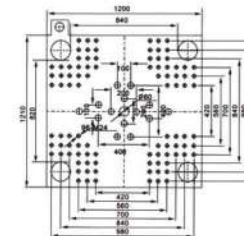


CH-360T

Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!



CH-500T



CH-580T