

## SJ55-FM600 SJ60-FM700 SJ65-FM800 Double-head Film Blowing Machine

This machine set is used for blowing Low-density polyethylene (LDPE) and high density polyethylene (HDPE) plastic film to make various vest bags and flat-rim bags which have been widely used for packing in the food industry, garment industry and textile industry, etc.

### Characteristics

Both the cylinder and the screw of the extruder are made of high quality alloy steel through nitration and precision finishing with the best hardness and corrosion resistance. Scientifically designed, this machine set has two heads for one extruder with such advantages as increasing production capacity, saving energy, labour and workshop area, etc.

**Note :**  
Due to keeping innovation,  
the specification and  
Machine pictures or color  
are subject to alteration  
without notice!



### MAIN TECHNICAL PARAMETER

| Model                          | SJ-65FM-600    | SJ-70FM-700    | SJ-75FM-800    |
|--------------------------------|----------------|----------------|----------------|
| Diameter of Screw              | 65mm           | 70mm           | 75mm           |
| Screw Ratio (L/D)              | 28:1           | 28:1           | 28:1           |
| Screw Speed                    | 10-100r/min    | 10-100r/min    | 10-100r/min    |
| Max. Output                    | 50kg/h         | 70kg/h         | 90kg/h         |
| Max. Folding Width of Film     | 550mm x 2      | 650mm x 2      | 750mm x 2      |
| Single-Sided Thickness of Film | 0.006-0.08mm   | 0.006-0.08mm   | 0.006-0.08mm   |
| Power of Main Motor            | 22Kw           | 30Kw           | 37Kw           |
| Total Power                    | 40Kw           | 55Kw           | 70Kw           |
| Weight of Machine              | 3000Kg         | 3800Kg         | 4500Kg         |
| Overall Dimensions             | 5000x2900x3800 | 5300x3200x4700 | 5600x3400x4700 |

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