

rubber extruder

Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!



Technical Data

Type	Type	XJ-65	XJ-85	XJ-115	XJ-150	XJ-200	XJ-250
Screw Thread Type							
		Doul Head Same	Doul Head Same	Doul Head	Doul Head	Doul Head	Doul Head
Screw Exterior Dia.		65	85	115	155	200	250
Ratio(L/D)		4	4.3	4.8	4.43	4.35	4.5
Condensation Ratio			1.3	1.3	1.34		
Screw Rotate Speed(r/min)		20.27.35.47	28.40.56.80	33.46.60	27-81	22.4-67.2	19.7-59.1
Motor Power(kw)		7.5	11/15	22	18.3-55 Commutator Motor	27-75 Commutator Motor	33.3-100 Commutator Motor
Throughput (kg/n)		50-80	70-210	100-420	700-1200	1500-2200	2000-3200
Steam pressure(Mpa)		0.2-0.3	0.3-0.4	0.4-0.6	0.6	0.6-0.8	0.6-0.8
Pressure of cooling water(Mpa)		0.2-0.3	0.2-0.3	0.2-0.3	0.2	0.2-0.3	0.2-0.3
Condensed Air Pressure						0.3-0.6	0.6
Overall Size (L*W*H)(mm)		1630*604*1050	2050*700*1200	1630*604*1050	3411*814*1470	4564*1800*1750	4950*1150*1483
Product Weight(not include the head)		1200	2500	3000	5000	8000	11400