



HASIL PRODUKSI

MODEL SPESIFICATION

MODEL		TYM-L4048 Assuming the LSR density: 1.2g/cm ³
注射装置 INJECTON UNIT		
射胶筒直径 THE DIAMETER OF INJECTION PAIL	mm	30
射胶筒有效长度 THE LENGTH OF INJECTION PAIL	mm	150
理论注射容量 SHOT VOLUME(THEORETICAL)	ml	120
注射速度 INJECTION RATE	ml/s	25
注射压力 INJECTION PRESSURE	T	19.6
喷嘴圆球半径 NOZZLE RADIUS	mm	R19
锁模装置 CLAMPING UNIT		
锁模力 CLAMP FORCE	t	95
移模行程 OPENING STROKE	mm	400
有效模板 (宽×高) TEMPLATE DIMENSION(W×H)	mm	400 x 480
最小模板间距 MIN. MOLDBOARD DISTANCE	mm	150
顶出行程 EJECTOR STROKE	mm	150
顶出力 EJECTION FORCE	t	7.8
其它 OTHERS		
油泵压力 PUMP PRESSURE	Mpa	25
油泵马达功率 PUMP MOTOR POWER	kw	7.5
电热功率 HEATING POWER	kw	9
外型尺寸(长×宽×高) MACHINE DIMENSION(L×W×H)	mm	2600×1900×3000 (including the dosing unit)
模具定位圈直径 MOULD ORIENTATION RING DIAMETER	mm	Φ100
送料机规格 THE SPECIFICATION OF THE DOSING UNIT	kg	200kg/20kg
机器重量 MACHINE WEIGHT	t	2.7

Note :
Due to keeping innovation,
the specification and
Machine pictures or color
are subject to alteration
without notice!