

Specification of the machines and parameter:

Single-layer fabric conveyor belt vulcanizing press production line

1. The production machines list

It mainly use of single layer fabric conveyor belt plate vulcanizing press which is a set of complete, latest, technologically and advanced. This product line can be safe, stable, reliable, long-term operation and

No	Name	unit	Set	notes
1	Matress winding	set	1	
2	Let-off device	set	1	
3	Roller group	set	3	
4	Front traction device	set	1	
5	Front clamping device and stretching equipment	set	1	
6	Main vulcanizing press machine	set	1	
7	Middle clamping device	set	1	
8	Back clamping device and stretching equipment	set	1	
9	Back traction devices	set	1	
10	Belt cutting machine	set	1	
11	Rubber belt packing winding unit	set	1	Ordinary double to roll
12	Hydraulic system	set	1	Contain pipeline and valve parts
13	Electrical system	set	1	
14	Foundation bolt	set	1	
15	Steam, scanty water system	set	1	
16	Electric wire			

Supply introduction:

The item under below not in scope of supply

a. Workshop and external power wiring

b. The total power of the connection to the control cabinet.

c. The external power source (cooling water) and the unit the connection between the piping and valves.

d. Lubricant, hydraulic oil

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!

1.1 The process of the machine

Matress winding (1set) → Let-off device (1set) → Roller group (3group) → Front traction device (1set) → front clamping device and stretching equipment (1set) → Main vulcanizer (1set) → Middle clamping device (1set) → Back clamping device and stretching equipment (1set) → Back traction devices (1set) → Belt cutting machine (1set) → Rubber belt packing winding unit (1set)。

Equipment center high for 1300 mm (on under the hot plate is apart from the ground plane)