

- 1). Cleaned barrels move 180degree along with conveying chain wheel and to turnover frame. and then barrels are pushed into filling machine by barrel pushing cylinder and located on conveyer belt and wait for filling.
- 2). Sterilized empty barrels to filling position are located by location cylinder, and then filling valves enter into barrel and open filling pump for filing. Filling time set by PLC. It can correct filling time up to optimum condition by multifunction button on panel according to height of liquid level.

Capping process :

After finished filling, the full barrel transports into cap gland position in transiting loading cap by cap loading position .after finish capping, barrel is took out by convey- ing chain.



Main technical parameter:

Working station number	four columns and eight lines
Washing nozzles	Move up and down and enter into bottle about 100mm, have eight steps of washing processes
Applied barrel	Φ276×490×Φ56mm
Filling heads	4 heads
Capping mode	Chain
Capacity	600BPH
Total power	6.5KW
Air source pressure	0.45 - 0.6Mpa
Air consumption	0.25L/MIN (user supply)

Note :

Due to keeping innovation, the specification and Machine pictures or color are subject to alteration without notice!